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A black and white photograph of a Lionel Santa Flyer steam locomotive. The locomotive is shown from a front-three-quarter view, positioned on a set of tracks. The background is a soft, out-of-focus landscape. The locomotive's large front boiler, smokestack, and wheels are clearly visible. The front of the locomotive features two large, round headlights.

***Lionel
Santa Flyer
Owner's Manual***

Congratulations!

Congratulations on your purchase of the Santa Flyer locomotive and tender.

Features of this locomotive

- **Powerful maintenance-free motor**
- **Die-cast metal locomotive and tender**
- **Air whistle in tender**
- **Transformer controlled forward, neutral and reverse operation**
- **Operating coupler on rear of tender**
- **Puffing smoke unit**
- **Operating headlight**

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Transformer operations

Running your steam locomotive & tender with a LIONEL transformer

1

With track power off, place your train set on the track.

Refer to page 8 for information on coupling the cars.

2

Connect the drawbar between the locomotive and tender.

See Figure 4.

Caution!

If the smoke unit switch is in the ON position, add smoke fluid to your locomotive's stack to prevent damage to the smoke unit. Refer to page 8 for additional information.

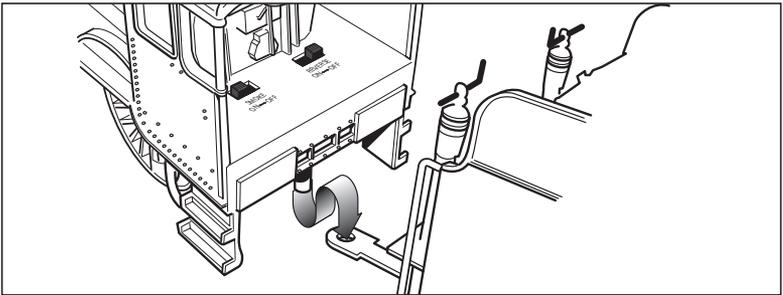


Figure 4. Drawbar connection

3

Power up your locomotive with your transformer.

Your locomotive is designed to operate on 7-15 volts alternating current. Virtually all Lionel and Lionel-compatible alternating-current transformers are suitable.

Note!

Do not power your locomotive with direct-current (DC) transformers. The locomotive was designed for use with alternating-current (AC) transformers only.

4

Move 'em out!

Get your locomotive moving. Your locomotive goes through a repeating pattern of operations: forward, neutral, reverse, neutral, and so on. To sequence the reverse unit, press the DIRECTION button on your transformer, or briefly bring the throttle all the way back to the OFF position and then forward. Each press of the DIRECTION button or interruption in track power causes the locomotive to advance to the next operational state.

Adjust track voltage until your locomotive moves at your desired speed.

Running your train

Reverse unit procedure

The electronic reverse unit inside your Lionel locomotive acts like the transmission in a car. When you apply power to the track, the locomotive moves in the direction specified by the reverse unit—or it sits in neutral, awaiting another power interruption. Power interruptions are the signal that tells the reverse unit to sequence to the next operational state.

To interrupt power and sequence the locomotive’s reverse unit, press the direction control button or briefly bring the throttle lever all the way back to the OFF position. Refer to Figure 10 for the location of these controls. The reverse unit alternates between three states: forward, neutral, and reverse.

Also, the locomotive can be “locked” into a certain mode of operation by throwing the reverse unit switch located inside the cab (see Figure 9). To lock your locomotive into a specific operational state, sequence the locomotive into the desired state and reduce track power without completely powering down the locomotive, then throw the switch to the OFF position. The DIRECTION button will then have no effect on the direction of the locomotive. If you would like to resume forward-neutral-reverse operation, simply throw the reverse unit switch back to the ON position.

Additionally, this reverse unit has a “power-up reset” feature. If the locomotive sits without power for a short period of time, the reverse unit will automatically reset and start in the forward direction when the transformer is turned on or “powered up,” regardless of the reverse unit switch position. If the switch is in the OFF position, the locomotive will start in the forward direction and be “locked” there.

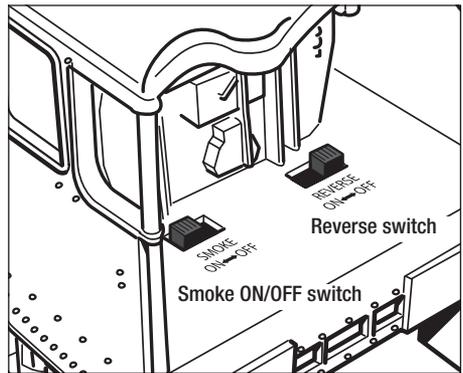


Figure 9

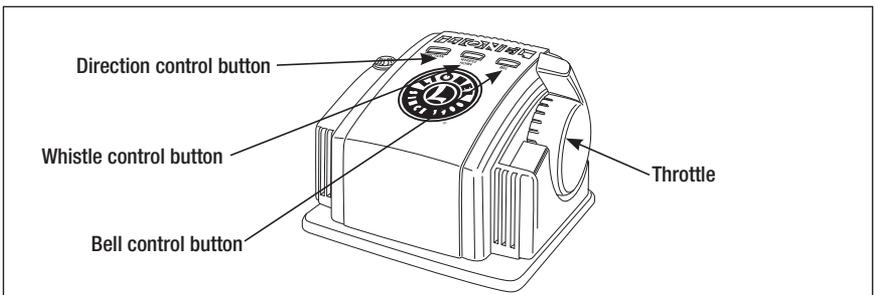


Figure 10. Direction control button location

Maintaining and servicing your locomotive

Replacing your locomotive's traction tire

One of the locomotive's drive wheels is fitted with a rubber traction tire to enhance tractive effort, allowing your locomotive to pull many cars at once.

To replace the traction tire, simply unscrew the drive rod nut from the wheel using a 5.5mm nut driver. Refer to Figure 12. Remove the old traction tire from under the drive rod and slip on the replacement, Lionel part no. 710-1020-206. Replace the spacer, retighten the drive rod nut, and you're ready to pull that long freight back to the yard.

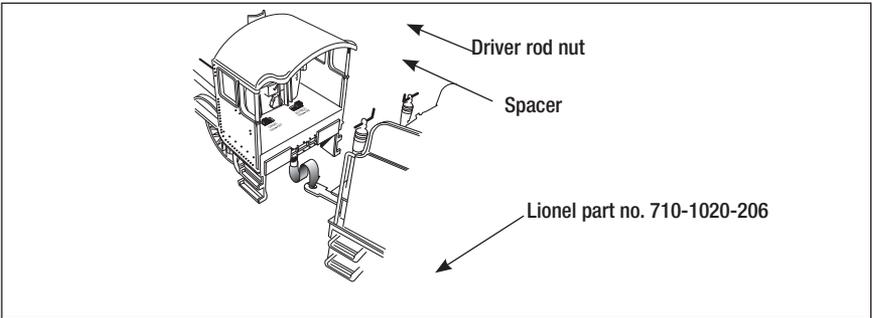


Figure 12. Traction tire replacement

Replacing your locomotive's headlamp

Your locomotive is equipped with an LED style headlight for longer life. Please contact your nearest Lionel Service Center or Lionel Service if this needs replacing.

Adding fluid to your locomotive's smoke generator

Your locomotive is equipped with a smoke generator that produces safe, clean white smoke during operation.

The smoke generator requires the periodic addition of Lionel smoke fluid in order to function. Pierce the tube end with a pin, then add four to eight drops of fluid directly into the locomotive's stack. Smoke production will commence momentarily, faster if you run your locomotive at speed. When smoke production wanes, add more fluid (four to eight drops).

If you prefer to have a *smoke free* locomotive, there is a switch located on the bottom of the engine under the cab (see page 5 for location). Move the switch to off and your locomotive will stop smoking.

When the smoke unit is on **always** keep a small amount of smoke fluid in the locomotive's smoke generator; the generator's element can become damaged if operated without fluid. Smoke production is greater at higher voltages and when the locomotive is pulling a heavy load or long consist.

Maintaining and servicing your locomotive

Lubricating your locomotive

Help your steam locomotive lead a long and productive life on your railroad by maintaining it properly.

We recommend that you purchase a Lionel Lubrication and Maintenance Kit (6-62927), available from your Lionel dealer. Two basic rules to keep in mind: never over-lubricate (a small amount will do) and avoid getting grease or oil on the locomotive's wheels, contact rollers, or your track.

You'll know your locomotive requires lubrication when visual inspection reveals dryness on the parts indicated in Figure 5. Remove accumulated dirt and dust before lubricating, and always lubricate any locomotive emerging from prolonged storage.

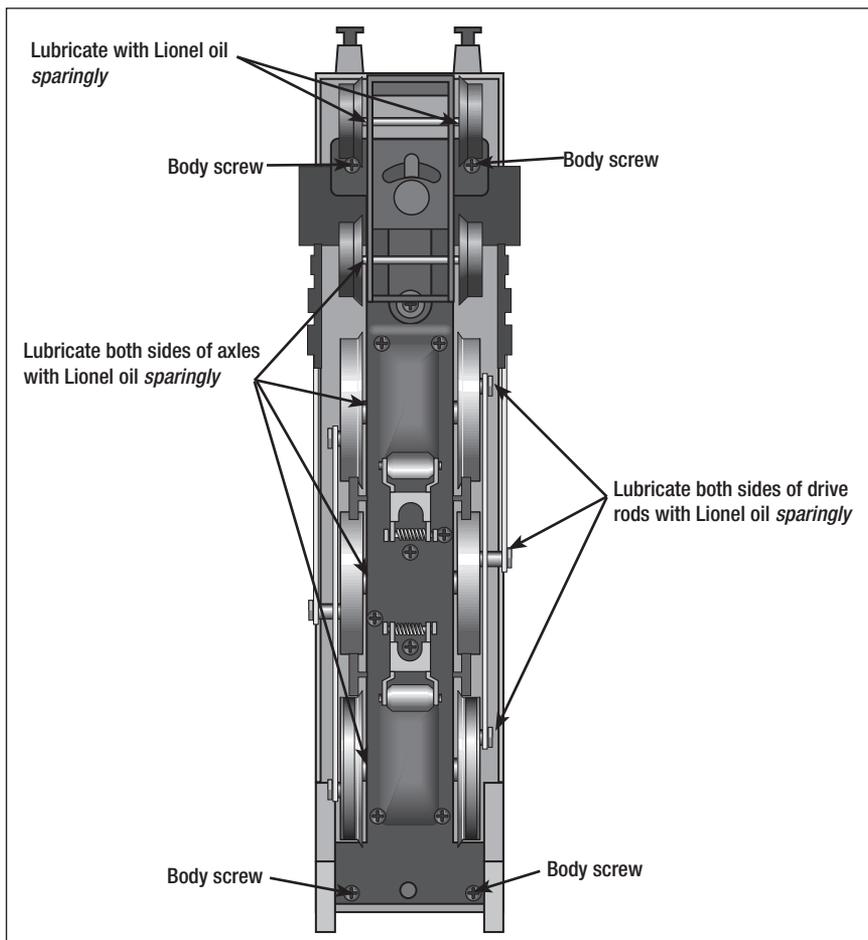


Figure 5. Lubrication points

Lionel Limited Warranty Policy & Service

This Lionel product, including all mechanical and electrical components, moving parts, motors and structural components, with the exception of LIGHT BULBS & LED's are warranted to the original owner-purchaser for a period of **one year from the original date of purchase** against original defects in materials or workmanship when purchased through a **Lionel Authorized Retailer***.

This warranty does **NOT** cover the following: Normal wear and tear, Light bulbs or LED's, Defects appearing in the course of commercial use, or Damage resulting from abuse/misuse of the product.

Transfer of this product by the original owner-purchaser to another person voids this warranty in its entirety. Modification of this product in any way; visually mechanically or electronically, voids the warranty in its entirety.

Any warranted product which is defective in original materials or workmanship and is delivered by the *original owner-purchaser* (this warranty is non-transferrable) to Lionel LLC or any Lionel Authorized Service Station **MUST** be accompanied by the original receipt for purchase (or copy) from an **Lionel Authorized Retailer***, will at the discretion of Lionel LLC, be repaired or replaced, without charge for parts or labor. In the event the defective product cannot be repaired, and a suitable replacement is not available, Lionel will offer to replace the product with a comparable model (**determined by Lionel LLC**), if available. In the event a comparable model is not available the customer will be refunded the original purchase price (requires proof of purchase from the **Lionel Authorized Retailer*** it was originally purchased). Any products on which warranty service is sought must be sent freight or postage prepaid (Lionel will refuse any package when postage is due). **Transportation and shipping charges are not covered as part of this warranty.**

NOTE: Products that require service that do not have a receipt from an LIONEL AUTHORIZED RETAILER* will be required to pay for all parts required to repair the product (labor will not incur a charge) providing the product is not older than 5 years from date of manufacture and is within 1 year from date of purchase. A copy of the original sales receipt is required.

In no event shall Lionel LLC be held liable for incidental or consequential damages.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above exclusion may not apply to you.

This warranty gives you specific legal rights and you may have other rights which vary from state to state.

Instructions for Obtaining Service

If service for this Lionel LLC product is required; bring the item, along with your DATED sales receipt and completed warranty information (at the bottom of this page) to the nearest Lionel Authorized Service Station. Your nearest Lionel Service Station can be found by calling 1-800-4-LIONEL or by accessing the website at www.lionel.com.

If you prefer to send your Lionel product directly to Lionel, for repair you must **FIRST** call 586-949-4100 extension 9105 or FAX Lionel at 586-949-5429 or write to Customer Service, 50625 Richard W. Blvd, Chesterfield, MI 48051-2493. Please have the 6-digit Lionel product number, the date of original purchase, the dealer where the item was purchased and what seems to be the problem. You will receive a Verbal return authorization (RA) number to ensure your merchandise will be properly tracked and handled upon receipt at Lionel LLC.

Once you have your Return Authorization (RA) number, make sure the item is packed in its original Styrofoam inner container which is placed inside the original outer display box (this will help prevent damage during shipping and handling). This shipment **MUST** be prepaid and we recommend that it be insured with the carrier of your choice.

Please make sure you have followed all of the above instructions carefully before returning any merchandise for service. You may choose to have your product repaired by one of Lionel LLC's Authorized Service Stations after its warranty has expired. A reasonable service fee should be expected once the product warranty has expired.

Warranty Information

Please complete the information below and keep it, along with your **DATED ORIGINAL SALES RECEIPT**. You **MUST** present this form **AND** your **DATED SALES RECEIPT** when requesting warranty service.

*A complete listing of Lionel Authorized retailers can be found by calling 1-800-4-LIONEL or by visiting our website at www.lionel.com.

Products that are more than 5 years old, from date of manufacture, are not applicable for warranty coverage, even if they have never been sold prior to this date. (Under no circumstance shall any components or labor be provided free of charge.)

Name _____

Address _____

Place of Purchase _____

Date of Purchase _____

Product Number _____

Product Description _____

